**/PROG FENCE\_OPEN**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: LBL[1] ;

2: IF DI[16:Fence Open M3 Side]=ON,JMP LBL[2] ;

3: JMP LBL[1] ;

4: ;

5: LBL[2] ;

6: UALM[10] ;

7: ;

/POS

/END